








Glasurit® Multi Purpose Body Filler

G / BF

Application: Coarse and fine body filler

Properties: High solids content; universally suitable for use on steel sheet, galvanised steel, aluminium; fast drying, easy to sand, good adhesion

- Remarks:**
- Mix body filler and red hardener paste well before use (homogeneous colour, no marble effect).
 - Do not exceed 3% of hardener.
 - Excess peroxide will cause discoloration in the finish.

	Application	839-20 Coarse and fine body filler	829-20K Coarse and fine body filler
	Paint system	RATIO Aqua, RATIO Classic, RATIO HS	
	Mixing ratio	100% by weight 839-20 (can)	100% by weight 839-20K (cartridge)
	Hardener	2-3% by weight 948-36	3% by weight 948-52 (depending on hardener cartridge)
	Reducer		
	Potlife at 20 °C	4 - 5 min.	4 - 5 min.
	Drying at 20 °C Drying at 60 °C	20 - 30 min.	20 - 30 min.
	Infrared (short wave) Infrared (medium wave)	4 min. 5 - 10 min.	4 min. 5 - 10 min.
	Sanding: orbital sander	P80/150 581-90 Guide Coat P240 body-filled area and old paintwork	P80/150 581-90 Guide Coat P240 body-filled area and old paintwork

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

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